International Food Systems Ltd

COMPLEX FOOD MANUFACTURING PROJECTS. DELIVERED WITH CONFIDENCE.

Specialist project, design and operational expertise for manufacturers worldwide.

Portion Solutions — concept, detailed design and project management for a major powder handling and contract packing facility

Food Manufacturing • Processing • Bakery • Ready Meals • Airline Catering • High Care

The IFS Promise

Helping clients turn complex investment and operational challenges into successful facilities.

IFS provides specialist project, design and operational expertise for food manufacturers, processors, bakeries and catering businesses. Our experience spans the project lifecycle—from concept, feasibility and process design through detailed design, tendering, construction management, commissioning and operational improvement.

We understand that successful capital projects are not simply about constructing buildings. They must support safe, efficient and commercially effective production while managing the risks and disruption associated with major change.

Where We Add Value

- Clarifying project requirements before capital is committed.
- Bringing specialist food manufacturing knowledge into facility and process design.
- Managing project complexity while clients remain focused on their core business.
- Supporting production continuity during expansion, refurbishment and transformation.
- Improving underperforming processes and manufacturing operations.

Cranswick — concept, detailed design and project management for a major high care sliced meats facility

IFS by the Numbers

Selected evidence from the project portfolio.

1997 project experience since	**175,000 ft^2** major food facility	**200,000+** ready meals per day
24/7 live production environment	**60T/day** specialist laundry capacity	**1,800** pallet chilled picking store

What these figures represent

- Major facility development and expansion projects.
- High-volume airline and ready-meal production.
- Complex transformations completed while factories remained operational.
- Specialist high-care, chilled storage and distribution environments.
- Projects across multiple countries and international markets.

What We Do

Six ways IFS supports food and manufacturing businesses.

01 — Strategy & Feasibility	Business planning, feasibility studies, process flows, capacity planning and investment evaluation.
02 — Food Factory & Facility Design	Conceptual layouts, operating methodology, high-care environments and specialist food-facility design.
03 — Project & Programme Management	Tendering, contractor selection, programme control, CDM/H&S and delivery coordination.
04 — Live Factory Expansion	Phased delivery and project control where production continuity is critical.
05 — Operational Improvement	Efficiency reviews, process analysis, equipment problem solving and manufacturing recovery.
06 — International Project Support	Specialist food-manufacturing expertise applied across international markets.

What Challenge Are You Facing?

IFS capability expressed around client decisions and project triggers.

Challenge	How IFS Helps
Increase production capacity	Facility, process and equipment planning.
Expand a live factory	Phasing, project control and production continuity.
Build a new food facility	Concept through detailed design and delivery.
Improve an underperforming operation	Operational review, process analysis and recovery.
Introduce new equipment	Integration with buildings, utilities and production.
Create high-care capability	Specialist food-factory and hygiene-environment expertise.

Call IFS when...

- Your existing factory has reached capacity.
- You need to expand but cannot stop production.
- You are planning a new food manufacturing facility.
- Your process flow or production operation is underperforming.
- You need independent expertise to manage designers, contractors and suppliers.
- You are investing in new equipment and need the building and services to work around it.

Why Clients Choose IFS

Specialist experience where project delivery and factory operations meet.

We understand the factory—not just the project

Our experience combines project delivery with practical knowledge of food manufacturing, process flows, hygiene requirements, production operations and facility performance.

We work from concept to operation

IFS can support clients from initial feasibility and layout through detailed design, construction, commissioning and operational improvement.

We protect business continuity

A number of projects have been delivered in live manufacturing environments where production could not simply stop.

We bring independent expertise

We provide experienced client-side support across design, contractors, programme, operational interfaces and delivery risk.

We have international experience

The project portfolio includes assignments in the UK, Europe, the Middle East, Africa and Asia.

Stannah Stairlifts — project management and Principal Contractor role for a flagship production facility UK

Cranswick PLC

United Kingdom GB | Chilled sliced meats manufacturing facility

16,260 m^2 | 175,000 ft^2

The Challenge

Deliver a major new chilled sliced meats factory and three-storey offices on a demanding programme while the client continued to operate its existing business across multiple sites.

IFS Solution

IFS provided the concept design, and detailed design support, managed the tender process and contractor selection, and was subsequently appointed Principal Contractor.

Key Facts

- New chilled sliced meats factory
- Three-storey offices
- Design, tendering and contractor selection
- Project management and Principal Contractor responsibilities

Business Outcome

IFS provided project leadership across a complex build programme, helping the client manage the development while maintaining focus on its existing business.

> *“IFS managed a complex build project on a tight time schedule delivering the project to our complete satisfaction. It would not have been possible to build the site and manage our existing business without Chris and Martyn’s involvement.”*

A Client Perspective

Independent evidence of the value of experienced project leadership.

Cranswick Continental Foods project

> ***"It would not have been possible to build the site and manage our existing business without Chris and Martyn's involvement."***
>
> Rollo Thompson — Managing Director, Cranswick Continental Foods

The commercial message

For clients undertaking major capital projects, IFS provides specialist leadership that can help absorb project complexity and protect management focus on the existing business, while providing one point of contact, and cost control.

Emirates Flight Catering

Dubai, UAE AE | Flight catering and frozen ready-meal production

200,000+ READY MEALS PER DAY

The Challenge

Develop a major production facility serving Emirates Airline and other clients across the UAE, Middle East and overseas.

IFS Solution

IFS acted as Lead Consultant, working with Emirates to develop the conceptual layout and operating methodology before managing the detailed structural and architectural design, and liaising with the main building and MEP contractors.

Key Facts

- Airline and catering production
- International customer base
- Concept layout and operating methodology
- Detailed structural and architectural design delivered
- Building and MEP contractor liaison

Business Outcome

The project demonstrates IFS capability in translating specialist operational requirements into high-volume food-production infrastructure.

Memory Lane Cakes

United Kingdom GB | Live bakery and food-production transformation

Memory lane cakes (Finsbury Foods) UK

24/7 PRODUCTION | TWO-YEAR TRANSFORMATION

The Challenge

Redesign, upgrade and expand a specialist baking and food-preparation facility supplying high-street retailers while the factory remained in full 24-hour, seven-day production following fire damage.

IFS Solution

IFS delivered a programme including demolition and new production areas, specialist floors, drainage, equipment upgrades, raw-material silos, warehouse and despatch redesign, cold stores, automated baking plant relocation and conversion of unused space into a new bakery unit.

Key Facts

- New 800 m^2 warehouse
- Car parking for 130 vehicles
- New chill stores and despatch cold store
- Raw-material silos and improved processing
- Warehouse and despatch redesign

Business Outcome

Major expansion and operational improvements were delivered without shutting down the client's production operation.

Manufacturing Recovery

United Kingdom GB | Operational and commercial recovery

RECOVERY PROGRAMME | RETURN TO PROFITABILITY

The Challenge

Support the recovery of a high-quality preserves manufacturing facility.

IFS Solution

Working on behalf of Ernst & Young, IFS completed a company audit and developed a full recovery package before managing the production facility through its recovery programme.

Key Facts

- Company audit
- Full recovery package
- Production facility management

Business Outcome

The assignment demonstrates capability beyond capital projects, combining operational expertise with manufacturing recovery through a return to profitability.

Operational Improvement Experience

- Masterbaker Marketing — site-wide review of manufacturing, storage and distribution methods, systems and procedures.
- Food and Fine Pastries — investigation and resolution of under-performing processing equipment.
- CSM — investigations into plant efficiencies, manning levels and process flows across food production sites.
- Quattro Foods — process design and project management for wastewater treatment improvements.

International Project Experience

A global footprint built from specialist project assignments.

The project portfolio identifies work in the following countries. Additional assignments are referenced across Europe, Africa, the Middle East and Asia where the source does not name a specific country.

GB **United Kingdom** Factories, bakery, meat, high care, recovery	FR **France** Airline catering partnership	NL **Netherlands** Food production operational work
AE **United Arab Emirates** Flight catering, food facilities, operational reviews	SA **Saudi Arabia** Ready meals, high care, business planning	EG **Egypt** Processing equipment and manufacturing support
DJ **Djibouti** Airline meal production	ET **Ethiopia** Agricultural assessment	ID **Indonesia** Airline meal manufacturing design

Regional Reach

UK Extensive project portfolio	**Europe** France, Netherlands, Ireland	**Middle East** UAE and Saudi Arabia
Africa Djibouti and Ethiopia	**Asia** Indonesia	

Sector Experience

Relevant experience grouped around the industries and operating environments we understand.

Meat & Protein

Chilled sliced meats, cooked meats, halal chicken and beef, low-risk meat facilities, high-care processing.

Bakery

Industrial bakery refurbishment, automated bread systems, specialist baking and food preparation, recipe preparation and despatch.

Ready Meals

Fresh chilled food, frozen ready meals and large-scale catering meal production.

Airline Catering

Emirates Flight Catering, Garuda Indonesia / PT Aerofood, Djibouti Catering, Alpha Flight Services and Servair.

Cold Storage & Distribution

Chilled picking stores, cold stores, chilled despatch, high-bay warehousing and distribution.

Factory Expansion

New factories, extensions, specialist fit-outs, conversions and refurbishment programmes.

Operational Improvement

Operational reviews, efficiency investigations, process flow, equipment performance and manufacturing recovery.

Selected Additional Project Experience

Breadth of capability across facilities, equipment and live operating environments.

New Facilities & Major Developments

- Portion Solutions — concept through detailed design and project management for a new powder handling and contract packing facility of approximately 12,000 m^2 (130,000 ft^2).
- Stannah Stairlifts — project management and Principal Contractor role for Cat B and Cat C works at a new 10,000 m^2 flagship production facility.
- Multinational Food Company — conceptual design, specialist food-facility input and project monitoring for a new Dubai factory serving multiple outlets across the GCC.
- Djibouti Catering — design and project management of a new airline meal production unit in East Africa.
- Cranswick Continental Foods — design, project and construction management of a new 16260 m^2 chill high care and high risk production facility.

Food Manufacturing & High-Care

- Al Daajan Holding — consultancy and project support for ready meals and fresh chilled food, high-care and low-risk meat facilities.
- Al Islami Foods — design of a new halal chicken and beef added-value facility.
- Continental Fine Foods — 1,800-pallet chilled picking and distribution, high-care production and semi-automated slicing and packing.
- Elisabeth the Chef — low/high-care production conversion and complete rebuild of a fire-damaged factory completed in record time.
- Food Tech Centre (FTC - Wales) — Engineering support on government funded projects across the F&B sector covering, Dairy, Brewery, ready meals, and a business hub.
- Clean Food Group — Existing Room fit-out contract and site management and new 1 million litre fermentation facility design including energy efficiency and energy management.

Bakery, Warehousing & Equipment

- Broadheath Foods — high-bay link warehouse and new processing, storage and chilled order despatch.
- Haydens Bakery — goods-inwards, recipe preparation, chilled despatch and refrigeration upgrades.
- Brace’s Bread Bakery — installation and commissioning of an automated bread-baking system.
- Nicholas and Harris — refurbishment of an industrial bakery while operating six days per week, including replacing the roof.

Selected Project Gallery

Original project images from the IFS portfolio.

Multinational Food Company — Middle East

Alpha Flight Services — Sharjah Airport, UAE

Cranswick Continental Foods — United Kingdom

Planning Your Next Project?

Bring IFS into the conversation at the earliest stage.

Whether you are planning a new factory, expanding production capacity, upgrading an existing facility, improving operational performance or managing a complex project in a live manufacturing environment, IFS can provide specialist expertise and project leadership from concept to successful delivery.

CONCEPT & FEASIBILITY	DESIGN	PROJECT DELIVERY	OPERATIONAL IMPROVEMENT

Contact IFS to discuss your next project

Further information on individual projects may be available on request, subject to client confidentiality.

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